



# EPS MASTIC

**Description:** EPS Mastic is a ready-mixed, ready to use acrylic copolymer adhesive.

**Uses:** It is intended to be applied to adhere foam profiles, embedded with fiberglass mesh over conventional stucco. This product is not to be used with EIFS or any exterior insulated finish system. (See additional EIFS warning below). This product may also be used to repair aged or damaged surfaces of masonry, brick, CMU, concrete or as preparation for the application of a decorative top coating.

EPS Mastic should be used as an adhesive only. Please note, do not use as a base coat on pressure treated lumber or fire retardant surfaces.

**Coverage:** 350 – 385 sq. ft. per 5 gallon pail.

**Dry Time:** Under normal conditions EPS Mastic will set within 24 hours and achieve full cure in seven days. However, dry time will depend on surface temperatures, humidity, and porosity of material being coated. Protect EPS mastic from rainfall for at least 24 hours after application.

**Job Conditions:** Air and substrate surface temperature must be 45°F or higher and remain so for a minimum of 48 hours.

**Precautions:** Use adequate ventilation. Keep away from small children. Harmful if swallowed. Contact physician or poison control office immediately if ingested. Dispose of in accordance with local, state and federal laws.

**Surface Preparation:** Clean area and remove all dust, grease, oil, paint, dirt, efflorescence and any unsound concrete. Spectrum tintable primer must be applied over all cementitious products once they have been allowed time to cure. Primer must be applied with a spray application and then back rolled with a paint roller. With a pH pencil, check the surface pH levels 4-6 hours after the primer has dried. Dry time will depend on surface temperatures, humidity and porosity of material to be coated. Randomly check the entire surface to ensure pH levels are below 10. Do not use on damp surfaces or on substrates with high moisture content.

**Mixing:** Thoroughly mix EPS Mastic to a smooth, homogeneous consistency before application

**Application:** Apply with a plastic or stainless notched trowel to the back of the foam shape profile. Immediately apply the foam shape profile to the substrate with firm pressure to the entire surface. Once applied the working time is 15 minutes depending upon the substrate, surface conditions and temperature.

**Clean Up:** Clean tools and equipment with water immediately after use.

**Storage & Shelf Life:** Store off the ground in a dry area. Protect from extreme heat, moisture, direct sunlight and freezing temperatures. Product can be stored for a period of 12 months in original un-opened container and protected from moisture. After opening, EPS Mastic will keep for several weeks if stored and resealed properly.

**Weight & Packaging:** Packaged in 5 gallon pails, 36 per pallet.

**DO NOT USE THIS PRODUCT AS A COMPONENT OF AN EXTERIOR INSULATION FINISH SYSTEM (EIFS) OR AS PART OF ANY EXTERIOR INSULATION FINISH APPLICATION REPRESENTED TO BE A SIMILAR GROUP COMPONENT BASED SYSTEM.**

EIFS refers to an exterior insulation system in which the specific components are designed, formulated, tested and may also be certified by “EIMA”, “ICBO” or other organization to ensure that the individual components are compatible with one and another and will successfully function together. All AHI products are sold independently and separately and have not been tested, designed, formulated, manufactured or certified by any entity to work together successfully in Exterior Insulation Finish Systems or as a part of any exterior insulation application represented to be similar group component based system.

**Warranty:** All Spectrum stucco coatings come with a limited 5 year warranty.

Version 1.2 – June 13, 2012