



# TEXAS - LEHIGH CEMENT COMPANY

P.O. Box 610 Buda, Texas 78610 (512) 295-6111

## LABORATORY TEST REPORT

Spectrum's stucco product, Scratch & Brown Coat, when mixed following the provisions of ASTM C 1328, yielded a material that substantially exceeded compliance with the applicable requirements.  
(February 20, 2008)

### ASTM C 1328 Table I / Texas Lehigh test results

Test	Physical Requirements	AHI Scratch & Brown Coat
-325 mesh Fineness	76%	95.2%
Autoclave Expansion	1.0%	0.02%
Gillmore Set Times	Not less than 90 min./not more than 1000 min.	125 min.
Compressive Strength		
7 Days PSI	1300 PSI	3410
28 Day PSI	2100 PSI	4280
Air Content of Mortar	Min, volume 8% Max, volume 20%	14%
Water retention Min. % of original flow	70%	80%

We certify that the above described cement, at the time of shipment, meets the chemical and physical requirements of the current applicable specification ASTM 1328. The above data represents the average of representative samples from production. We are not responsible for improper use or workmanship.

Jim Jarl  
Quality Control Manager  
Texas Lehigh Cement Company  
AASHTO Certified Laboratory  
(512) 295-9241